

# Multiflux EO-Y-002

Cat. no. 6011

Halogen- and resin-free liquid flux with reduced alcohol content for wave soldering (WEEE/RoHS conformant)  
DIN 61190-1-1: (IEC OR/LO) or type 2.1.3.A according to ISO 945



## Customer added value

- Universal flux for various soldering processes, such as wave, selective and hand soldering as well as cable assembly
- Very good soldering properties
- Wide broad process window
- Reduced creep characteristics
- High surface resistance of flux residues (SIR) (also at internal tests)
- Transport and storage secure even at low temperatures

Picture may differ from original product.

### Technical data:

Appearance:	colorless to light yellow, clear liquid
Solids content:	1.8 wt%
Density at 20 °C:	0.87 (+/- 0.01) g/ml
Acid number:	15.0 - 18.0 mg KOH/g
Activators:	(di)carboxylic acids
Solvents:	short-chain alcohols and water
Flash point:	12°C

### Application methods (recommended)

- ▶ Wave soldering (spray fluxing), selective and manual soldering, cable assembly

Standard packaging units (domestic):  
Cans containing 5 or 20 liters each.

5 20 Liters